




Work Order ID 63061

Tuesday, October 19, 2010 2:52:13 PM



Page 1


Item ID: D3941-40 Accept  Setup Start 
Revision ID: Stop 
Item Name: Rubber Cushion
Start Date: 10/19/2010 Start Qty: 5.00  Cust Item ID:
Required Date: 10/26/2010 Req'd Qty: 5.00  Customer:
Reference:

Approvals: Process Plan:  Date: 10-10-19 Tooling: Date: Run Start 
QC: Date: SPC (Y/N): Date: Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3941	A

100		0.00							
									
Small Fab	Memo	0.00							
Small Fab	CUT AS PER DWG								

EP 10/10/20 

110	QC5- Inspect part completeness to step on W/O	0.00							
									
QC	Memo	0.00							
Quality Control									

SB 10/10/21



120	Identify as per dwg & Stock Location: <i>G-A 3x</i>	0.00							
									
Packaging	Memo <i>098 *2</i>	0.00							
Packaging									

EP 10/10/21

P 10/10/21

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			



NOTE: Date & initial all entries


Work Order ID 63061

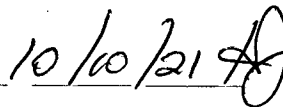
Tuesday, October 19, 2010 2:52:13 PM

Page 2

Item ID: D3941-40 Accept  Setup Start 
Revision ID:
Item Name: Rubber Cushion Stop 
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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

10/10/21 
ME
10-10-21

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 63061



Parent Item: D3941-40



Parent Item Name: Rubber Cushion


Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3941  Rubber Cushion		Manufactured	No			100	f	65.0000	3.333	17.54211			



ES 10/10/20

Location

ST408

48512

Loc Qty

65

65

Loc Code

17.54211

Dart Aerospace Ltd

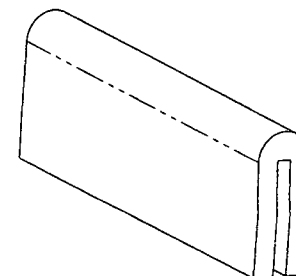
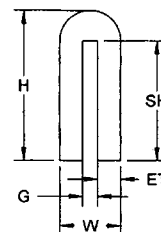
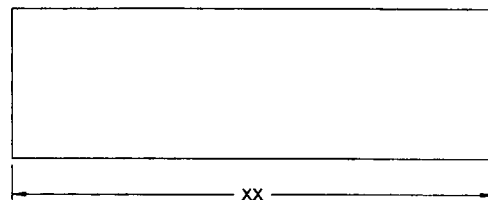
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NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING



D3941-XX RUBBER CUSHION
(XX = LENGTH OF RUBBER CUSHION IN INCHES)

DART PART NUMBER	LENGTH "XX"	MATERIAL	HARDNESS	SUPPLIER	SUPPLIER PART NUMBER	OVERALL HEIGHT "H"	SLOT HEIGHT "SH"	EDGE THICKNESS "ET"	GAP WIDTH "G"	OVERALL WIDTH "W"	WEIGHT
D3941-12	12	BUTADIENE STYRENE	DUROMETER 70	SPAENAU	RW-102	0.313	0.25	0.047	0.031	0.125	0.01 LBS
D3941-40	40	BUTADIENE STYRENE	DUROMETER 70	SPAENAU	RW-102	0.313	0.25	0.047	0.031	0.125	0.03 LBS

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 63064
2/10/19

RELEASED
 2009-08-20

- NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: SEE TABLE

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE		09.05.04
DESIGN			
DRAWN			
CHECKED	ALS		
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.05.04		

DART AEROSPACE LTD
 HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3941** REV. A
 SHEET 1 OF 1

TITLE **RUBBER CUSHION** SCALE NTS

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Dart Aerospace Ltd

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